

SECTION XIV: LOCK MANDRELS

Type 'ROTG', 'ROTN', 'ROTL', and 'ROTR' Lock Mandrel Sub-Assemblies:

Type 'ROTG', 'ROTN', 'ROTL', and 'ROTR' Lock Mandrel Sub-Assemblies are devices used to position and secure Wireline retrievable downhole equipment into pre-set Tubing Nipples with appropriate profiles.

These Locks have External Fishing Neck and large flow areas for use in high volume completions. The Latch with Collet type locking fingers prevent upward movement, while **No-Go** shoulders prevent downward movement.

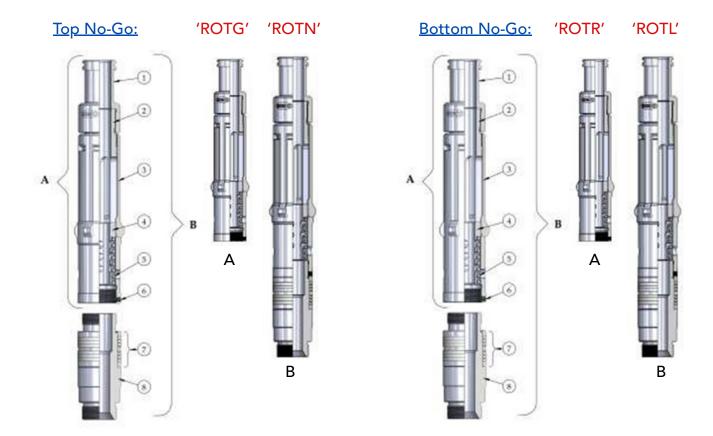


Table 1: Running and Pulling Tools required

LOCK SIZE		TO RUN		TO PULL		
NOM	SEAL BORE	RUNNING TOOL 'ROTC-1'	SHANK 'BN-1'	PULLING TOOL 'ROTRB'	PROBE 'BN-1'	
2 3/8"	1.781		2 3/8" 81101852301		2 3/8" 41011012370	
	1.812	2 3/8" 41021202370		2″ 4013012000		
	1.875					
2 7/8"	2.25	2 7/8"	2 7/8"	2 1/2"	2 7/8"	
	2.312	41021202870	81101852701	4013012500	41011012870	



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Type 'ROTG' & 'ROTN' (Top No-Go) Lock Mandrel Sub-Assembly: 2 3/8" – 2 7/8"

Rebco Type 'ROTG' and 'ROTN' are Top No-Go, Lock Mandrel Sub-Assembly to be set into Type 'BF' and Type 'BJ' Landing nipples, and Type 'BL' Sliding Sleeve.

Type 'ROTG' Lock is basically a Type 'ROTN' Lock Sub-Assembly less the Packing Unit and Packing Mandrel.

Product Code: 10

TECHNICAL DATA											
NOMINAL SIZE			2" (2 3/8")			2 1/2" (2 7/8")					
SEAL BORE SIZE			1.781"	1.812"	1.875"	2.250"	2.312"				
LOCK MANDRE SUB ASSEMBI	TYPE 'ROTG' (DET 1-6) SUB-ASS'Y NUMBER		10052017803	10052018103	10052018703	10052022503	10052023103				
	TYPE 'ROTN' (DET 1-8) SUB-ASS'Y NUMBER		10102017803	10102018103	10102018703	10102022503	10102023103				
ENGINEERING DATA:											
MAXIMUM OD (No-Go)			1.802"	1.865"	1.925"	2.302"	2.364"				
FISHING NECK SIZE (ID)			1.375"	1.375"	1.375"	1.750"	1.750"				
TYPE 'ROTG'	BOTTOM THREAD	вох	1.406" - 14	1.406" - 14	1.406" - 14	1.813" - 14	1.813" - 14				
TYPE 'ROTN'		PIN	1.470" - 14	1.470" - 14	1.470" - 14	1.802" - 14	1.802" - 14				
MINIMUM ID TYPE 'ROTG' TYPE 'ROTN'		.807"	.807"	.807"	1.12"	1.12"					
		TYPE 'ROTN'	.807"	.807"	.807"	1.12"	1.12"				
LENGTH TYPE 'ROTG' TYPE 'ROTN'		TYPE 'ROTG'	12.75"	12.75"	12.75"	12.75"	12.75"				
		TYPE 'ROTN'	17.38"	17.38"	17.38"	17.38"	17.38"				
MATERIAL			Norm Alloy	Norm Alloy	Norm Alloy	Norm Alloy	Norm Alloy				

Tools Required: For Running and Pulling, with Accessories - SEE PAGE (XIV-17) above

Lock Mandrel Sub-Assemblies are available in variety of Materials, suitable for down-hole conditions.



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'ROTN'