

SECTION XIV: LOCK MANDRELS

Type 'ROTG', 'ROTN', 'ROTL', and 'ROTR' Lock Mandrel Sub-Assemblies:

Type 'ROTG', 'ROTN', 'ROTL', and 'ROTR' Lock Mandrel Sub-Assemblies are devices used to position and secure Wireline retrievable downhole equipment into pre-set Tubing Nipples with appropriate profiles.

These Locks have External Fishing Neck and large flow areas for use in high volume completions. The Latch with Collet type locking fingers prevent upward movement, while **No-Go** shoulders prevent downward movement.

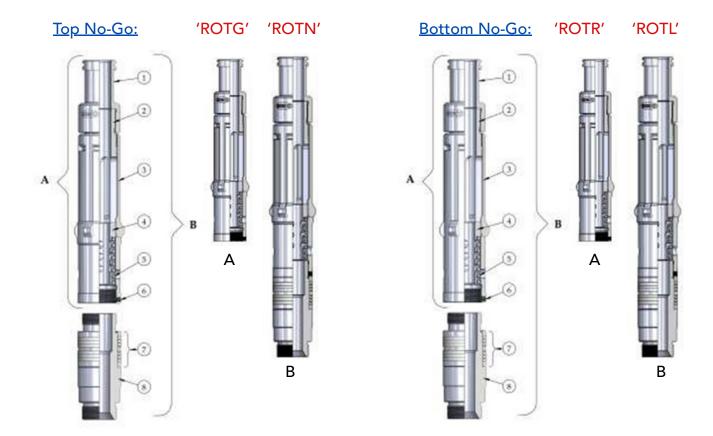


Table 1: Running and Pulling Tools required

LOCK SIZE		TO RUN		TO PULL		
NOM	SEAL BORE	RUNNING TOOL 'ROTC-1'	SHANK 'BN-1'	PULLING TOOL 'ROTRB'	PROBE 'BN-1'	
2 3/8"	1.781	2 3/8" 41021202370	2 3/8" 81101852301	2″ 4013012000	2 3/8" 41011012370	
	1.812					
	1.875					
2 7/8"	2.25	2 7/8"	2 7/8" 81101852701	2 1/2" 4013012500	2 7/8" 41011012870	
	2.312	41021202870				



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Type 'ROTR' & 'ROTL' (Bottom No-Go) Lock Mandrel Sub-Assembly: 2 3/8" – 2 7/8"

Rebco Type 'ROTR' and 'ROTL' are **Bottom No-Go**, Lock Mandrel Sub-Assembly to be set into Type 'BR' Landing nipple.

Type 'ROTR' Lock is basically a Type 'ROTL' Lock Sub-Assembly less the Packing Unit and Packing Mandrel.

Product Code: 10

TECHNICAL DATA										
NOMINAL SIZE			2" (2 3/8")			2 1/2" (2 7/8")				
SEAL BORE SIZE			1.781"	1.812"	1.875"	2.250"				
LOCK MANDR SUB ASSEME	CLID AC	OTR' (DET 1-6) S'Y NUMBER	10132017803	10132018103	10132018703	10132022503				
	IIIE K	OTL' (DET 1-8) S'Y NUMBER	10082017803	10082018103	10082018703	10082022503				
ENGINEERING DATA:										
MAXIMUM OD (No-Go)			1.771"	1.802"	1.865"	2.245"				
FISHING NECK SIZE (ID)			1.375"	1.375"	1.375"	1.750"				
TYPE 'ROTR'	BOTTOM THREAD	BOX	1.406" - 14	1.406" - 14	1.406" - 14	1.813" - 14				
TYPE 'ROTL'		PIN	1.470" - 14	1.470" - 14	1.470" - 14	1.802" - 14				
TYPE 'ROT			.807"	.807"	.807"	1.12"				
IVIIIVIIVIC	טו ואונ	TYPE 'ROTL'	.807"	.807"	.807"	1.12"				
LENG	TU	TYPE 'ROTR'	12.75"	12.75"	12.75"	12.75"				
LENGTH		TYPE 'ROTL'	17.38"	17.38"	17.38"	17.38″				
MATERIAL			Norm Alloy	Norm Alloy	Norm Alloy	Norm Alloy				

Tools Required: For Running and Pulling, with Accessories - SEE PAGE (XIV-17) above

Lock Mandrel Sub-Assemblies are available in variety of Materials, suitable for down-hole conditions.



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'ROTL'